



# VOCS Shop Safety Test

Score: \_\_\_\_\_

## Table Saw

You must pass the test with, or correct it to, a 100% before being certified in the table saw.

Name: \_\_\_\_\_ Date: \_\_\_\_\_

1. How high above the work piece should the saw blade be set?  
A. A high as it will go  
B. A half a tooth (1/8" to 1/4")  
C. The thickness of the board  
D. 1/2"
2. The safest way to remove scrap pieces of lumber from the table is...  
A. Turn off the power and wait for blade to stop  
B. Use a stick  
C. Remove to stock being cut first, then loose pieces  
D. As the blade is turning
3. When ripping long stock, you should...  
A. Push the stock halfway through and then reverse it to complete the cut  
B. Push the stock halfway through and then walk around and pull it through the rest of the way  
C. Push the stock all the way through the blade and onto the out feed table  
D. None of the above
4. On the table saw, it is unsafe to cut...  
A. Flat stock  
B. Square stock  
C. Long stock  
D. Round or cylindrical stock
5. The material against the fence or miter gauge should be...  
A. Curved  
B. Uneven  
C. Straight  
D. Splintered or cracked
6. When ripping lumber on the table saw, you should stand...  
A. To the right side of the blade  
B. To the left side of the blade  
C. Directly in line with the blade  
D. It does not matter where you stand
7. All table saw adjustments should be made...  
A. While the saw is in motion  
B. While the saw is completely stopped  
C. With the stock firmly secure  
D. Only after the fence has been removed
8. When cross-cutting stock, stand outside the miter grooves and use a...  
A. Fence  
B. Push stick  
C. Stop block  
D. Miter gauge or crosscut sled
9. The splitter shall be used...  
A. Cutting tapers  
B. Cutting rabbets or dados  
C. Cross-cutting  
D. Ripping
10. When is it safe to do free-hand sawing (No fence, no miter gauge) on the table saw?  
A. When cutting curves  
B. Never  
C. When cutting very thin stock  
D. When cross-cutting dowels
11. When ripping stock you should...  
A. Always push it completely through the blade  
B. Use a push stick for pieces less than 4" wide  
C. Always use a splitter or riving knife  
D. All of the above
12. When cross-cutting stock you should  
A. Use a push stick  
B. Never use the fence and miter gauge at the same time  
C. Use a push pad  
D. Always cut with the grain of the wood



# VOCS Shop Safety Test

## Table Saw

Using the list below, label the parts of the machine

\_\_\_ Miter Gauge

\_\_\_ Fence adjustment/locking handle

\_\_\_ Measuring gauge/Scale

\_\_\_ Miter gauge slot

\_\_\_ Blade guard and splitter

\_\_\_ Blade angle adjustment

\_\_\_ On off switch

\_\_\_ Table

\_\_\_ Bevel scale

\_\_\_ Rip Fence

\_\_\_ Blade depth adjustment



